CERTIFICATE OF CALIBRATION

ISSUED BY AVON-DYNAMIC CALIBRATION

DATE OF ISSUE: 22 May 2024

CERTIFICATE NUMBER: K875975

UKAS CALIBRATION
0199

AVON DYNAMIC
CALIBRATE MEASURE INNOVATE

Approved Signatory:

S. Tregaskes

For: WESTERN TOOLING
SERVICES LIMITED
BRISTOL
BS5 8AN

Temperature: 20º C ± 1º C

Date of Calibration: 22 May 2024

I.D Number: 3250

Description: A used set of Gauge Blocks

Set Size: 11

Set Grade: 1

Material: Tungsten carbide

Specification: BS EN ISO 3650:1999

Report: The above set of gauge blocks was calibrated by the measurement of five points, one at the centre and then each corner of the gauge block. All measurement points are tested against the relevant limit deviation of length and variation.
The gauge blocks have been calibrated using ADC2867 gauge block comparator with K grade reference standards of the same material as the gauge block being calibrated. Steel, K grade gauge blocks have coefficient of linear expansion of 10.67 parts / million / ° C and Tungsten Carbide, K grade gauge blocks have a coefficient of linear expansion of 4.23 parts / million / ° C.
The central point deviation from nominal and a status of each gauge block compared to the overall set grade can be found on page 3.

Decision Rule :

Conformity / Non-Conformity statements are based on simple acceptance rule (ILAC-G8:09/2019) where, Acceptance Limit (AL) equals Tolerance Limit (TL). Provided that the Tolerance Uncertainty Ratio (TUR) ≥1:1.

Acceptance Key:

"not satisf" - Indicates that the result(s) exceed the tolerance limits of the stated specification."satisf", indicates the result(s) fall within the tolerance limits of the stated specification.

Laboratory Standards Used:
Gauge block set M122 No. ADC1616 1022 - 1024 Certificate number: K711515
M11 M11 No. ADC3491 - 0524 - 0527 Certificate number: K879064

Comments:

The results stated on this certificate relate only to the equipment calibrated.
The report expanded uncertainty is based on a standard uncertainty multiplied by a coverage factor k=2, providing a coverage probability of approximately 95%. The uncertainty evaluation has been carried out in accordance with UKAS requirements.

Unit 1 The Old Mill, Chapel Lane, Warmley, BS15 4NQ
Tel: (0117) 9477846 www.avon-dynamic.co.uk

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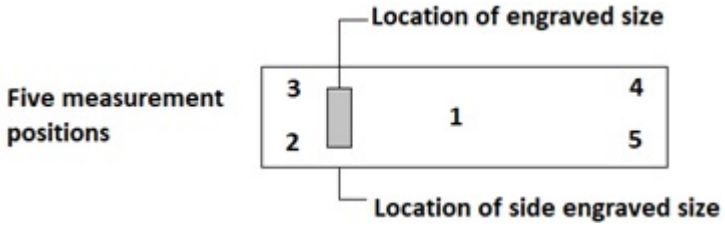
Measurement Positions:



Uncertainties of Measurement

Greater than (mm)	Up to and including (mm)	Uncertainty of measurement (µm)
0.5	10	0.08
10	25	0.10
30	50	0.12
60	75	0.15
80	100	0.18

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Size mm	Deviation µm	Status
3.1000	-0.03	satisf.
6.5000	0.01	satisf.
9.7000	0.10	satisf.
12.5000	-0.19	satisf.
15.8000	0.22	satisf.
19.0000	-0.06	satisf.
21.9000	0.17	satisf.
25.0000	-0.09	satisf.
50.0000	0.24	satisf.
75.0000	0.30	satisf.
100.0000	0.36	satisf.

- End of Report -

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